

LV Matte Clear

Technical Data Sheet #LV4200



COMPONENTS

LV4200 LV Matte Clear
LV4201 LV Matte Activator

Dry Times

- Dust Free: 20-30 minutes at 75° F/24°C.
- Dry: Overnight

MIX BY VOLUME

- 4 Parts LV4200 LV Matte Clear
- 1 Part LV4201 LV Matte Activator

Note: We recommend using catalysts within 14 days of opening to maintain maximum performance. Replace lids on all paint products immediately after use to avoid moisture or oxygen contamination.

POT LIFE

- 1 hour at 75° F/24°C.

VOC

- Max VOC (LE) 250 g/l – 2.1 lbs/gal

Equipment Setup

Gun Type	Fluid Tip
HVLP Siphon	1.3-1.4mm
Approved Transfer Efficiency	1.3-1.4mm

Note: Refer to spray gun manufacturers recommendations for proper setup and operation.

Application

- Allow basecoat to properly dry according to suggested dry times and spray conditions.
- Apply one medium-wet coat and allow 1–2 minutes flash then follow immediately with a second coat of clear.
- Do not apply more than 2 coats of clear.

BAKING

- Allow Matte Clear to flash 1-5 minutes and bake at 130°F/54°C for 30 minutes.

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RE-WORKING

- Due to the strength of some reducers, care needs to be taken if new color coat is going to be applied over fresh clear.
- Allow clear to dry overnight at 75° F/24°C prior to reapplying color coat. If a full break through of clear is done while making a repair, lightly apply color using a faster flashing reducer.

PERFORMANCE TIPS

- Use a mixing cup for accurate volume measurements.
- Clear will be water resistant in 24 hours.
Note: Do not allow raindrops to dry on any new finish for the first 3–4 days to prevent staining.
- Urethane coatings take 5–7 days at 75° F/24°C to properly cure. Care should be taken during first week of washing. Do not use a pressure washer on fresh clear.
- Stain free body filler is recommended for use under light colors.
- Do not use over lacquer.

CLEAN-UP

Clean spray equipment immediately following application with a quality thinner or spray gun cleaner.

DISPOSAL

Dispose of all paint and paint related materials in accordance with state and provincial regulations.

SAFETY & HEALTH

Read and follow all technical product information, labels, and SDS prior to application. Keep product out of reach of children and animals. Always wear proper safety equipment (respirator, gloves, eye, and clothing protection) when using this product.

Refer to all labels on products and information sheets for hazards and proper handling procedures for each component. Read the Safety Data Sheets (SDS) supplied with the materials.

KEEP OUT OF REACH OF CHILDREN